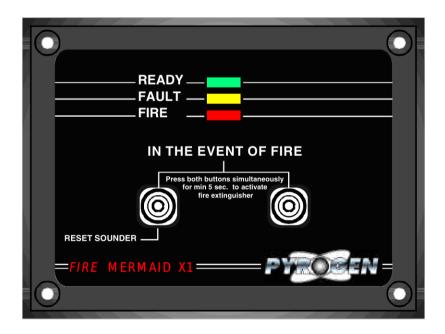


Installation & user manual Fire extinguishing FIRE MERMAID X1

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Observe safety information in chapter 7 (page 27)



1. User instructions

Fire

When a fire in the engine room is discovered:

- 1. Check that the engine room has been evacuated.
- 2. Close the engine room hatches.
- 3. Press both discharge buttons simultaneously for 5 sec.
- 4. Turn off the engine.
- 5. Disconnect all power supplies (El/gas/fuel).
- 6. Perform a role call.
- 7. Check that everybody is present and unhurt.
- 8. Verify that the fire is extinguished. (only open the hatches slightly. Caution must be used not to become exposed to the fire or its bi-products)
- 9. Repair/mend the cause of the fire.

Alarm

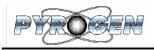
When an alarm appears on the control panel:

- Check if it is a fire or a fault alarm.
- 2. If it is a fire see above "Fire".
- 3. If it is a fault see below "Fault.

Fault

When a fault occurs:

- 1. Disconnect all power to the control panel
- 2. Disconnect the Pyrogen canister.
- 3. Find the fault an repair it.
- 4. Re connect the power supply
- 5. Reconnect the Pyrogen canister
- 6. Verify that the fault alarm does not reappear.



Alarms

Fire = Flashing light and puls. sound (and beacon).

Discharge = Continuous light and cont. sound (and beacon).

Fault = Continuous light and puls. sound (and beacon).

Fire flashes, horn is pulsating (beacon flashes)

Fire alarm

When both discharge buttons are activated, or the sensor cable has melted (burned), the fire extinguisher will discharge after app. 5 sec warning.

In the event of an automatic alarm it should be verified immediately, to check if it is a fire, or what is the cause for the alarm. The sounder (and beacon) can be turned off by pressing the button "Reset sound", the alarm will still be active and discharge the fire extinguisher app. 5 seconds after the alarm started.

Fire <u>flashes</u>, fault and horn is <u>continuos</u> (beacon is <u>contin.</u>) Fire extinguishing

When the fire extinguisher has been discharged, the horn and beacon can be turned off by pressing the "Reset sound" button. Fire and fault will still be on at the control panel until the sensor cable and the fire extinguishers are replaced.

If the fire extinguishing was activated by the sensor cable the fire light in the control panel will remain lit until the sensor cable has been replaced/disconnected. If the sensor cable is disconnected fault will be indicated on the control panel until the sensor cable is replaced/reconnected.

Fault <u>lights</u>, horn <u>pulses</u> (beacon <u>flashes</u>)

Fault

If fault is lit and no other indications are lit a fault has occurred on the system, see next page.



Functions description

Fire

When the sensor cable is shorted (this happens at 105°C) the control panel will indicate fire (see previous page). If the two discharge buttons "DISCHARGE" on the front of the control panel are activated simultaneously a fire will also be indicated. After 5 sec. of warning the fire extinguisher is activated. The relay fault/Fire (port 10 + 11) will operate weather or not jumper J2 is installed (se page 17).

During a fire indication the light and sound is pulsating/flashing. When the fire extinguisher is activated beacon and sound will shift to continuous.

When the fire extinguisher is activated a fault indication will appear (see below)

If the sounder is reset manually (by pushing the button "Reset sound") the sounder and beacon will be turned off.

Fault

When a fault occurs on the system the control panel will indication fault (see previous page).

The relay Fault/Fire (port 10 +11) will change if jumper J2 is installed. If J2 is not installed the relay will not operate (if the relay is used to control ventilation in the engine room it is not desirable to have the ventilation stopped due to a fault, it should only be stopped in case of a fire.

After discharge

When the system has discharged it will not function until it has been re-installed. The Pyrogen unit must be replaced.

Date: 24-09-99

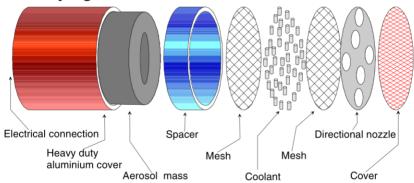
See the chapter "Service" and "after discharge"

2. Main system components

General

Fire Mermaid X1 is designed to control fire extinguishing systems in boats. The extinguishing system is Pyrogen. Pyrogen canisters are activated directly by an electrical impulse.

The Pyrogen canister



contents

The aerosol generating chemical is a thermoplastic mixture consisting of an oxidiser, a combustible binder and additives. The oxidiser is solid potassium nitrate (KNO $_3$), the binder is solid plasticised nitro-cellulose ($C_nH_mN_pO_q$) and other ingredients for stabilisation.

Combustion products consists of potassium carbonate (KHCO₃, K_2CO_3), carbon dioxide (CO₂), nitrogen (N₂) and water (H₂O) and represent the actual extinguishing agent, completely environmental friendly.



Fire extinguishing

Pyrogen is mainly potassium carbonate formed in the gas phase. It condenses to a liquid and the a solid form producing a large number of micron sized particles. Being so small, the particles produce a large surface are increasing the efficiency. (Potassium carbonate is similar to the powder in dry powder extinguishers).

The micron sized aerosol particles exhibit a gas like 3-dimensional quality that allow the agent to rapidly distribute throughout enclosure and reach the most concealed and shields location.

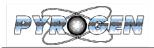
The typical design factor (when dimensions of room/MAG is kept within limits stated in this manual) is 100 g/m³.

The control panel

Fire Mermaid X1



The Fire Mermaid X1 is a compact control panel which can be fitted to any boat. The Fire Mermaid X1 is easily installed and offer a high class finish to the boats instrumentation. The panel is water proof when installed due to the high end membrane switches used in the all sealed front panel.



Monitoring

The detector loop is continuously monitored when the control panel is on. If the cable or detector are disconnected, a fault indication will appear. When the control panel is turned off the detector loop remains active. A fire will cause the control panel to come on and discharge the fire extinguisher (as long as the battery is connected).

The discharge loop is monitored. If connection to the fire extinguisher is disconnected a fault will also be indicated.

Start

When the ignition is switch to on the control panel will perform a start up procedure. When the ignition has been on for app. 1½ minutes the control light "Ready" will be lit green on the control panel (it is not possible to discharge the fire extinguisher during the start-up procedure).

When the boat ignition is switched off the system can not be activated manually. The detector port is still active. If the detector port is shorted (the sensor cable shorts at 105 °C) the control panel will perform a auto start and activate the fire extinguisher after app. 15 sec. If the batteries are completely disconnected the control panel will not be able to perform the activation.

The sole purpose of having the control panel in standby is to save energy.



3. Service

General

None.

Fire Mermaid X1 is a maintenance free system as it is self monitoring. The condition of wire connections, plugs and auxiliary equipment should be inspected visually on a regular basis in order to prevent damage and faults from occurring.

The Pyrogen canister works by a chemical process and therefore it has a limited life.

The regular visual inspection should include that:

- All wires are secured.
- No wires have poor isolation.
- All connections are clean and sealed.
- No moisture is present in connections and there is no corrosion.
- The Pyrogen canister is less than 10 years old.
- The Pyrogen canister is free from dents/markings or any damage.

Date: 24-09-99

10 year service

• Replace the Pyrogen canister.



After discharge

The Pyrogen canister must be replaced after discharge. If the fire extinguisher was activated by the sensor wire then it must be replaced too. (see the section *Pyrogen canister* and *sensor cable* in the chapter "Installation".

Recommended procedure for replacement.

- 1. Disconnect both power supplies to the control panel.
- 2. Disconnect the Pyrogen/actuator canister
- 3. Remove the Pyrogen canister from its brackets
- 4. Remove the old and install a new sensor cable
- Install a new Pyrogen canister (replace brackets if necessary)
- 6. Connect the wire plug to the Pyrogen canister
- 7. Connect power to the control panel.
- 8. Turn the ignition on
- 9. Verify that there are no fault indications on the panel

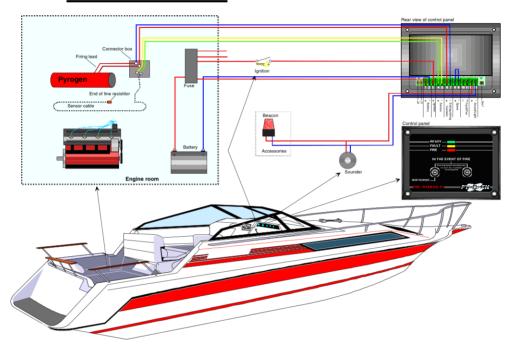
Disposal

Following activation the Pyrogen canister contains no harmful matter and may be disposed of by using conventional household refuse facilities. Alternatively some distributor may offer a financial incentive to return the old unit to them.

Notes			



4. Installation



Wiring diagram of the FIRE MERMAID X1 system

General

Before any work is started the motor must be stopped and the battery +ve terminal must be disconnected. Do not connect the battery terminal before the installation is completed. Prepare the installation very carefully, have all the right tools and material ready before the installation is started.

Warning:

The Pyrogen canister may be activated by exposure to flames and Heat. Avoid exposing the Pyrogen canister for elevated temperatures or direct sunlight.

PYROGEN

FIRE MERMAID X1

Installation procedure

The below material must be available for installation.

Material:

- 1. Sufficient wire with an area of >1 mm²
 Its recommended to use fire resistant wire (IEC 331).
- 2. Available outlet on the fuse box (min 2 Amp) An suitable inline fuse may be used.

Tools:

- 1. #2 plain screw driver and PZ 1+2 screw driver
- 2. T20 Torx screwdriver
- 3. Drill with 3.0 & 10 mm drill bit
- 4. Eletric jig saw

Order of connection

- 1. Turn off the engine and disconnect the battery +ve terminal
- 2. Mark the control panel cut out in the cockpit (see p.15)
- 3. Make the cut out for the control panel (see p. 15)
- 4. Install the sensor cable (see p. 18)
- 5. Install the Pyrogen canister (see p. 19)
- 6. Install the connection box in the vicinity of the engine room
- 7. Connect the sensor cable to the connection box (see p. 18)
- 8. Place Sw1 in the desired position (see p. 17)
- 9. Check the position of jumper J1 and J2 (see p. 17)
- 10. Install wires from the connector box to the control panel
- 11. Connect horn and optional beacon
- 12. Connect other auxiliary equipment (ventilation)
- 13. Connect the wires in the connection box
- 14. Connect the wires at the control panel
- 15. Connect wires from the ignition switch to the control panel
- 16. Connect the control panel to the fuse box (or inline fuse) (see p. 17)
- 17. Connect the Pyrogen canister
- 18. Verify that all connections are correctly made
- 19. Reconnect the battery



Control panel mounting

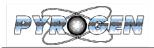
- Cut out the template in the back of this manual by cutting along the grey line (100×130mm).
- Place the template on the dashboard in the cockpit, in the desired spot (it must be a place which is easy accessible) to which the access will not be limited in the event of a fire in the engine room. The template should be placed so that the diagonal lines, where the holes are to be drilled, is placed downward. Double sided sticky tape may be use to secure the template during installation.

The control panel must be easily accessible also in the event of an engine fire.

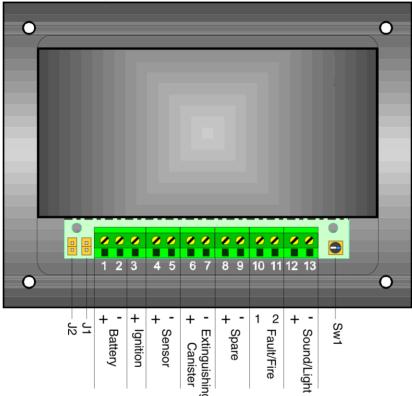
- Mark with a sharp pointer the 6 corners in the cut-out.
 Mark the centre of the 10 mm hole and the 4 screw holes as well.
- Drill a 10 mm hole in the bottom left corner.
- Use a jig saw to make the cut-out in the dashboard. The cut-out must follow the full black line on the template. To make sharp corners it may be necessary to cut from both sides.
 Use the correct jigsaw blade according to dashboard material.
- File off any rough edges, using a suitable file.
- Unwrap the control panel and verify that it will fit the cut-out without interfering with dashboard.
 Verify that the screw marks lie up as well.

Pyrogen canister mounting

An Ideal mounting would be right ion the bulkhead high up in the engine space pointing toward the engine. This way the Pyrogen will be distributed evenly over the engine which is the potential fire hazard.



The control panel



General

The terminals are screw terminals. Wires must have bared and soldered ends before being inserted into the desired terminal slot, the screw is then tightened to secure the wire.

It is recommend that only one wire is connected in each slot.

J is a jumper. A jumper is a plastic cover with metal poles on the inside (see p. 17). It will short the terminals which it is placed on. When the jumper is removed the terminal is no longer shorted.

Sw1 is a switch which may be placed in to positions by turning it with a screwdriver (see p. 17).



Connections

+ Battery: To the battery +ve terminal (remember fuse)

- Battery: To the battery negative terminal.

+ **Ignition:** To the ignition switch (note the ignition must be

supplied from the battery +ve terminal).

+, - Sensor: Connection for the sensor cable.

+ and - sensor is shorted during fire.

+, - Extinguish: Power to activate the fire extinguisher (monitoring

current when control panel is on).

+,- Spare: Must be shorted. An open circuit will result in a

fault indication.

1, 2 Fault/Fire: Relay which may be used for auxiliary alarm or to

control the engine room ventilation.

+. - Sounder: Sounder and beacons are connected here.

Settings (programming)

J1: If J1 **is** fitted the system can only be activated manually.

If J1 is not fitted (Factory default) the system may discharge both automatically (sensor cable) and manually (buttons on control panel front).

J2: If J2 is fitted (Factory default) the relay Fault/Fire will

operate on both fault and fire alarm.

If J2 is **not** fitted the relay Fault/Fire will **only** activate on

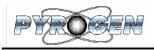
Fire alarms.

Sw1: If Sw is active the Fault/Fire terminal is "**Normally**

Closed" and the circuit will break during a fire/fault (for use with engine room ventilation, fuel pump, engine shut

down etc.)

If Sw1 is inactive (Factory default) the Fault/Fire terminal is "Normally Open" and the circuit will close on fire / fault.



Auxiliaries

Sounders and optical lights/beacons must be placed so that they can be observed from the typical control points. It may be necessary to purchase and install extra sounders or lights/beacons to ensure that they can be observed from any point on the boat.

Beacon/lights and sounders must be easily observable.

Sensor cable

The sensor cable is supplied complete with an "end of line resistor" and only needs to be connected in one end to work properly.

The cable is placed in the top of the engine room in a way so that a fire will melt the cable. The cable may be secured with cable ties, clips or similar.

The cable must be placed freely so that flames can reach the cable from all sides.

When locating the sensor cable caution should be observed, so as not to place it directly over hot exhaust manifolds, as the sensor cable will activate at 105°C.

Do not shorten the sensor cable

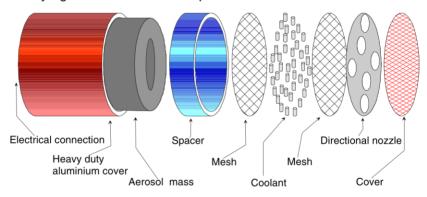
When installing the sensor cable it is important not to damage it. Cable ties should not be tightened so hard that the wires inside the cable may be squeezed together.



The Pyrogen canister

The bracket for the Pyrogen canister must be mounted so that the Pyrogen canister is placed in an effective position. It is important that outlet of the Pyrogen canister is <u>not</u> pointing directly into a wall, escape route, or in a direction where an unintended discharge may expose danger to man or material, see chapter 7 (page 27) for distances that must be observed.

If the Pyrogen canister is of the mono nozzle type (only one protective cover) it should be placed so that it will discharge the Pyrogen over the engine room (the rear side of the canister should be placed toward the engine room wall). If it is the Bi directional type the Pyrogen canister should be placed in the middle of the room.



See chapter 7 (page 27) for necessary precessions when installing the canister.



5. Trouble shooting

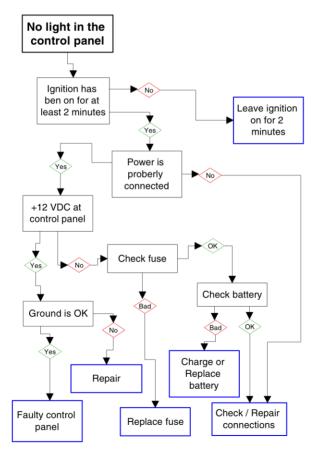
No light in the control panel

Check that power to the control panel is connected correctly.

Check that the ignition is on and has been on (continuously) for at least 2 minutes.

Check that there is +12 VDC at the control panel.

Check the fuse.



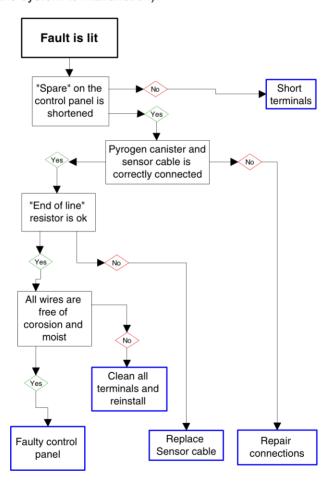


Fault is lit

Check that "Spare" is shorted.

Check that the sensor cable is connected and that the "end of line" resistor (47 $K\Omega$) is correctly installed.

Check all connections (note: A build up of dirt and corrosion may cause the system to malfunction).



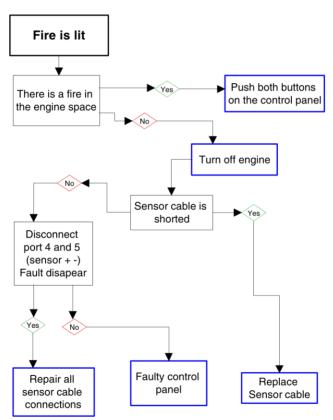


Fire is lit

The sensor cable port is shorted.

Disconnect the sensor cable connection in the connection box (by the engine room) and press the "Reset sounder" for 3 seconds. If the fire indication does not disappear, the cable between the control panel and the connection box is damaged.

When a faulty wire is found it must be replaced. It is not recommended to mend or repair a faulty wire, the whole wire should be replaced.





External alarms

General

When ever extra equipment is installed to the system it should be verified that the rating does not exceed the specification of the control panel. If problems occur always check that the equipment is functioning correctly before fault finding on the control panel / system.

Connected to "Sounder" or "Light/Beacon"

Check that the terminals on the sounder or light/beacon are connected properly and that they are clean.

Check that wires are not shorted.

Connected to the Fault/Fire terminals

Check the position of Sw1, if Sw1 is active the relay will open upon alarm (when connected to the ventilation etc.). If Sw 1 is inactive the relay will close upon alarm (alarm horns etc.).

Check the position of J2, if the jumper is fitted the relay will only operate on a fire alarm (eg. ventilation), a fault alarm will not have any effect on the relay when J2 is fitted. If J2 is not fitted a fault will also cause the relay to operate.

Accessories and spare parts

Kits

Betegnelse	Model	Motor rum m ³	Vare nr.
Fire mermaid 1m ³ MAG	MAG-2	≤ 1.0	528101
Fire mermaid 2m ³ MAG	MAG-3	≤ 2.0	528102
Fire mermaid 4m ³ MAG	$2 \times MAG-3$	≤ 4.0	528104
Fire mermaid 5m ³ MAG	MAG-5	≤ 5.0	528105
Fire mermaid 7m ³ MAG	MAG-5 + MAG-3	≤ 7.0	528107
Fire mermaid 10m ³ MAG	MAG-4	≤ 10	528110
Fire mermaid 20m ³ MAG	2 × MAG-4	≤ 20	528120
Fire mermaid 30m ³ MAG	$3 \times MAG-4$	≤ 30	528130

Included in the kit

The kit include control panel, sensor cable, connection boxes, sounder, plugs screws etc. as well as the MAG unit(s) for the specified installation.

Accessories

Designation	Dim. [mm]	Item No.
Sensor cable	pr. meter	101150
Sensor cable w. end resistor	4 meter	528012
Sign (Engine room warning)	105×149	528030
Sign (For Windscreen)	149×74	528031
5w red beacon	ø75×95	407022
Sounder	ø90×35	406030





Spare parts

Designation	Max room volume [m³]	Dim. [mm]	Weight [kg]	Item No.
Pyrogen Mag -2	1	ø75× 95	0.50	304201
Pyrogen Mag -3	2	ø75×145	0.70	304202
Pyrogen Mag -5	5	ø95×190	1.83	304205
Pyrogen Mag -4	10	ø95×350	4.50	304210
Installation manual		A5		528360
Installation diagram		A3		528367
Cable socket		6.3 mm		516100
Distribution box		70×70×37		706450
SS inst. screws		UHT 4×20		401443
Sounder				501853
Fire proof cable		2×0.75 IEC 331		101142

Pictures of different Pyrogen MAG canisters (Vehicle kit is shown)





Picture of MAG -3 Pyrogen canister



Control panel after installation



Sounder at top corner and ignition switch in lower right corner.



7. Pyrogen safety data

Limitations

The Pyrogen extinguishant, being a hot aerosol, has a tendency to rise upward on its release du to buoyancy forces. As such, the aspect of spatial distribution need to be addressed.

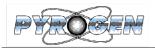
Height limitation:

M AG-2	1.25 m
MAG-3	2.50 m
M AG-5	3.50 m
MAG-4	3.50 m

Due potential hazard of high temperatures below minimum distances should always be observed during installation.

Safe distance

M AG-2	300 mm
MAG-3	400 mm
M AG-5	700 mm
MAG-4	1000 mm



Visibility

Pyrogen is intended to be used in Normally unoccupied areas principally due to the high obscuration caused by the aerosol during and after discharge

Oxygen levels

Pyrogen chemically attacks the fire, breaking the flame chain reaction. It does not extinguish fires by oxygen depletion. After discharge, oxygen levels will remain at or about normal.

Toxicity

Inadvertent exposure to Pyrogen aerosol should always be avoided. Toxicological information refers to an inadvertent exposure to the aerosol in the event of accidental discharge in a non-fire situation.

The main ingredients of Pyrogen aerosol are solid potassium carbonates, nitrogen gas, carbon dioxide gas and water vapour. At normal extinguishing concentrations these products present little health hazard to personnel. However, small amounts of potentially hazardous by-products of the aerosol-generating combustion reaction, such as carbon monoxide and nitrogen oxides will be produced. Their toxicological characteristics depend upon the actual concentrations achieved and duration of exposure.

Exposure to Pyrogen in a standard system, for up to 5 minutes, is considered to represent a minor risk to personnel and may cause moderate local irritation of the upper respiratory tract and to the eyes.



Post fire exposure

One of the key advantages of Pyrogen over Halon and some of the replacement agents available, is that Pyrogen does not produce toxic nor highly corrosive halogen acids when exposed to fire or hot surfaces. Safety requirements dictate, however that unnecessary exposure to post-fire atmospheres should be avoided. Caution Venting of the post-fire atmosphere should be to an open-air area, when possible, to prevent the inadvertent exposure of personnel to any combustion products of the fire and aerosol-generating reaction.

Thermal hazard

There is a potential hazard of high temperatures (250°C +) of Pyrogen aerosol at the end-plate nozzle. Outside the safe distance the temperature does not exceed 75°C. Those distances should be observed during installation.

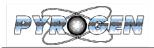
Immediately after discharge the generators can be hot, therefore, protective gloves should be worn before handling generators up to 15 minutes after discharge.

Hot work

As naked flame or prolonged exposure to temperatures above 400°C may cause activation of the generators, hot word must not be carried out within the vicinity of any generators. If so they shall be removed prior to any hot work being carried out.

Re-entry

Following the use of Pyrogen, personnel should not enter the protected area until is has been thoroughly ventilated. Exposure to the fire by-products and extinguishant mixture should be avoided. Wearing a respirator or other available means of protection may be required should it be necessary to enter the area before it is fully ventilated.



Clean-up

Following a system discharge the aerosol particles that have settled should be vacuumed, blown, brushed or, if appropriate, washed away. Protective gloves and goggles should be worn. A respirator or mask may be required

Large amounts of residue that is allowed to absorb moisture become electrically conductive over a period of time

Dangerous good classification

Pyrogen is a Class 4.1 article in accordance with the United Nations Dangerous Goods Classification Code.

CoSHH statement

A by-product of Pyrogen aerosol-generating combustion reaction are fine potassium carbonate particles, small enough to be respirated by persons not wearing RPE. There are no known toxicological long term effects of these soluble micron sized particles, and physiological effects of deep lung penetration are usually a concern for insoluble sub-micron particles as they can interfere with pulmonary functions

However, there are clear European guidelines controlling the exposure of persons to fine particles, irrespective of their nature. Further information is available in BS EN 481:1993 & BS EN 451:1992 and in CoSHH supportive documents EH40/98 & EH44 and MDHS 14/2.

Noise

The sound output and frequency at the time of activation and during discharge is similar to the produced by other extinguishing agents. Consequently, no specific precautions need to be taken.



8. Technical specification

Power supply	
Voltage 8 - 15 VDC	
Stand by current	
Normal current50 mA	
Alarm current (max.)230 mA	
Discharge current (max.)1 A	
Ignition	
From boat ignition	
Sensor cable	
Voltage	
Normal current (max.)	
Alarm current (max.)	
Sensor cable end resistor43 kΩ	
Discharge signal	
Voltage 8 - 15 VDC	(as battery)
Current1 A	
Discharge monitoring	
Voltage 5 VDC	
Current0.3 mA	
Sounder connection	
Voltage 8 - 15 VDC	(as battery)
Current (max.)200 mA	
Spare	
Voltage 5 VDC	
Current (max.)1 mA	
Fault/Fire (non potential relay)	
Voltage (max.) 60 VDC	
Current (max.)0.5 A	
Dimensions	
Front H×B×D90×120×5 mm	
Cut-out	
Depth in cut-out	
Weight250 g.	
Sensor cable end of line resistor	
Resistance43 KΩ	
Rating	
Limited life components	
Pyrogen10 years	
w 45 w	

9. Fire procedure

In the event of a fire Follow these directions

- 1. Check that engine room has been evacuated
- 2. Check that the engine room is closed
- 3. Press both buttons on the control panel simultaneously for 5 sec
- 4. Turn off the engine
- Shut down all power to the engine room (Electricity/gas/fuel)
- 6. Make a role call
- 7. Verify that nobody is missing or unaccounted for
- 8. Verify that the fire is extinguished (only open the hatches slightly. Caution must be used not to become exposed to the fire or its bi-products)
- 9. Find and repair the cause of the fire
- 10. Re-establish the fire extinguishing system





10. Commissioning check list

1.	The control panel is in an a	· <u> </u>	
2.	Power is properly connected		
3.	Sensor cable is properly in		
4.	Discharge cable is properly		
5.	Warning signs are installed	1⊔	
Discon	nect the discharge cable		
Conne	ct the power to the control p	anel and turn the ignition on	
1.	The control panel lights up	after app.1½ min	
2.	Fault is lit on in the control	panel	
Senso	r cable is shorted		
1.	After app. 5 sec. the fire a	arm starts	
The ala	arm is reset (push "Reset so	under")	
The se	ensor cable is disconnected		
1.	After 1 sec. fault appears		
The co	ontrol panel is activated mar	ually	
1.	After app. 1-2 sec. Alarm s	starts	
The Fire		tod often the test	
ine Fire	e extinguisher is reconnec	ted after the test	
Distribut	or:	tel.:	
Installati	on company:	tel.:	
Installati	on date: _		
The sys	tem is correctly installed and	I found free of faults:	
place	date	Signature	



11. Service log

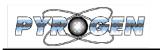
Any changes, modifications, and repairs to the system or its components are to be noted on these pages. Any records must contain date name and signature.

Date of purchase:	
Name and address of supplier: _	
Date of installation:	
Date of installation.	



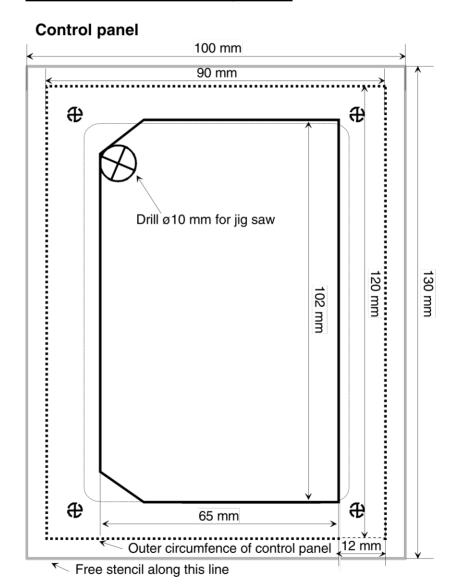


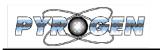
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12. Installation templates









Pyrogen canister mount

View of bracket foot.

